



PURCHASE ORDER REQUIREMENTS:

All purchase orders must be, e-mailed to us orders@allora-hcf.com or faxed to 336-476-3016.

Contact person, phone, fax numbers and "end user" must be included on all purchase orders.

Please specify whether the order is to be made with COM or allora Grade A or Grade B.

Fabric specifications (including COM) must include fabric manufacturer, pattern, and color and must be listed on purchase order. When specifying COM you must list the repeat information.

**** IF ANY OF THE ABOVE REQUIREMENTS ARE NOT MET, THE PURCHASE ORDER WILL BE LISTED AS INCOMPLETE, AND YOUR ORDER WILL BE PLACED ON A TEMPORARY HOLD PENDING RECEIPT OF REQUIRED INFORMATION.**

ORDER ACKNOWLEDGMENT

Once we receive and process the purchase order, you will receive an order acknowledgement by email which lists the product specifications by which your order will be manufactured. We ask that you carefully review the acknowledgment, sign it and email or fax back to our office as soon as possible. If any changes need to be made, please let us know immediately.

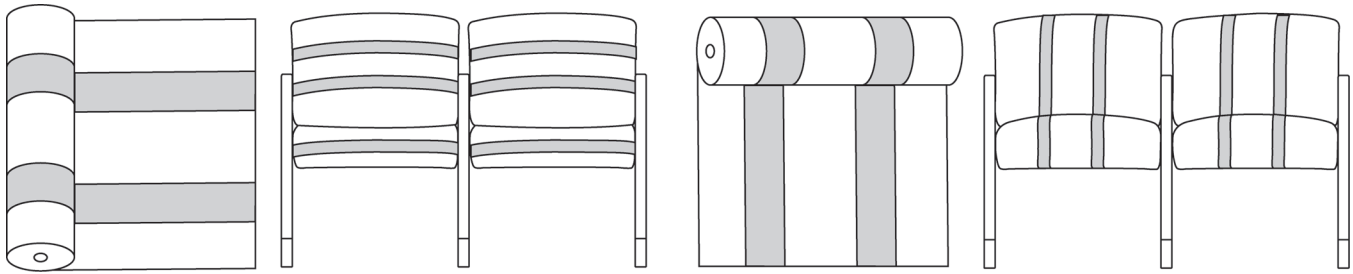
allora will not be responsible for incorrect manufacturing once we have received written confirmation the order is correct.

SHIP DATE / LEAD TIME

The standard lead time is approximately 8 weeks from the date we receive COM fabric.

Thank You for your interest in
allora-hcf.com | 336-477-7106

Specifying (Customers Own Material) COM upholstery with repeats:



The yardage requirements shown in the fabric price list are based on non-directional 54" wide material applied railroaded. The following conversion chart should be used to calculate the yardage required.

Width	54"	50"	48"	45"	36"
0"-2"	0%	10%	15%	40%	60%
2"-7"	12%	20%	27%	52%	72%
7"-13"	20%	30%	35%	60%	80%
13"-21"	22%	32%	37%	62%	82%
21"-27"	25%	35%	40%	65%	85%
27"-36"	28%	40%	55%	75%	95%

As standard procedure, allora cuts and reserves the right to cut fabric as railroaded, or apply the fabric according to the weave unless the purchase order specifies otherwise. Fabrics are railroaded when possible on larger items. It is best to send a cutting to the factory for quotation if there is a question or when an order requires 50 yards or more of fabric.

All COM must be shipped prepaid, and the supplier of the material must have properly marked the package with the yardage included, your company name and purchase order number. allora is not responsible for the failure of any COM and acceptance does not imply any liability whatsoever. We inspect for flaws and mill imperfections and as some are difficult to recognize, we are not responsible for defects color or dye variations. **In order to insure your dye lots match order the full yardage required for the order from the same bolt.** **You may send a cutting or memo sample for approval before placing your order to be sure that any particular material may be approved for use on our products.

COM should be sent to:

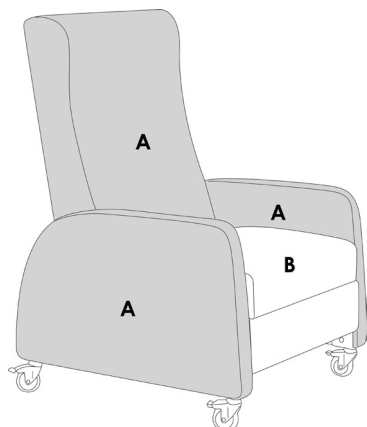
allora a division of Images of America, Inc.
1010 Blair St.
Thomasville, NC 27360

COM 1 Pricing must be used when a Com fabric has a pattern or repeat or when split fabrics are specified.

See below for fabric split information. All information is based on solid fabric with no repeats. Use the above conversion chart when the COM used is less than 54" wide and/or has a repeat of 2" or more.

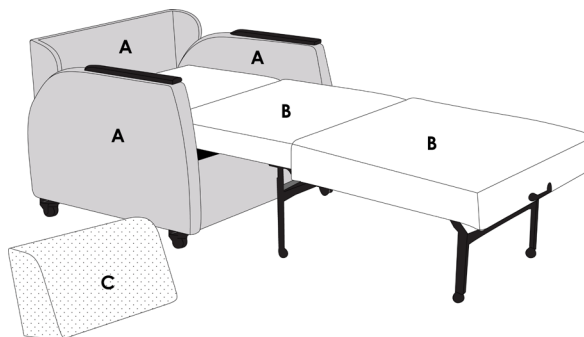


WHIDBEY RECLINERS



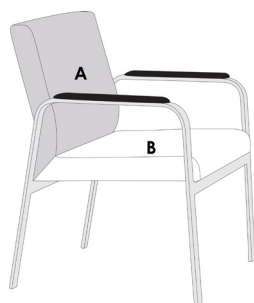
A 4 yards , B 2 yards

KIOS

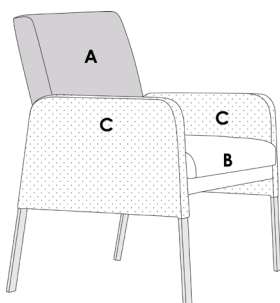


A 4 yards , B 4 yards, C 1 yard

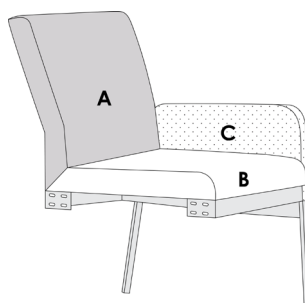
ELBA LOW BACK



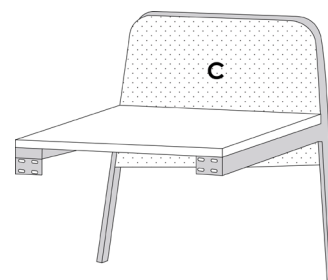
Elba 40 S
Open Arm
A 1 yard, B 1 yard



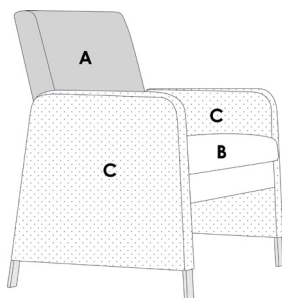
Elba 80 F
Half Arm
A 1 yard, B 1 yard, C 2 Yards



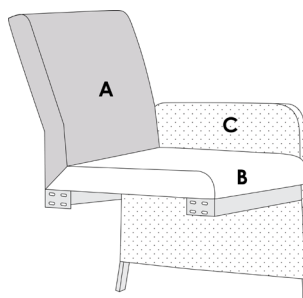
Elba 80 A
Half Arm
A 1 yard, B 1 yard, C 1 Yard



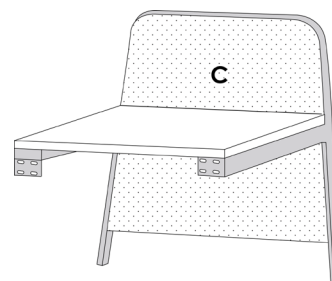
Elba 80 T
Table with Half Arm
C 1 yard



Elba 90 F
Full Arm
A 1 yard, B 1 yard, C 2 Yards

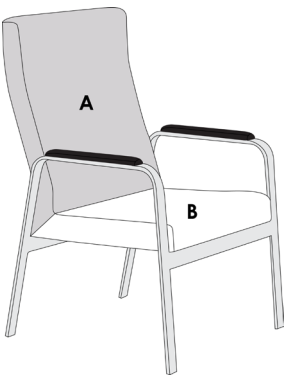


Elba 90 A
Full Arm
A 1 yard, B 1 yard, C 1 Yard

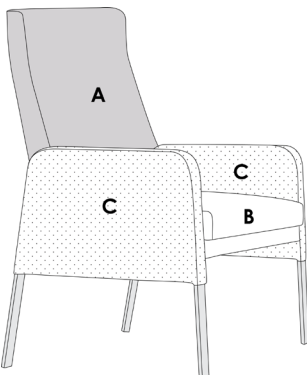


Elba 90 T
Full Arm
Table arm C 1 Yard

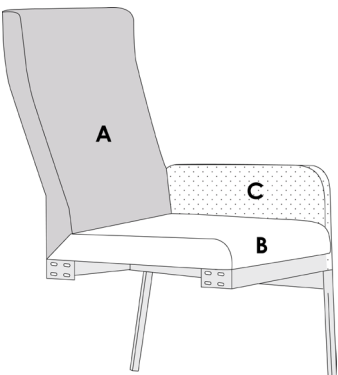
ELBA HIGH BACK



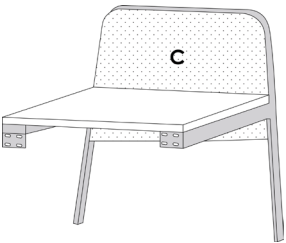
Elba 41 S
Open Arm
A 2 yard, B 1 yard



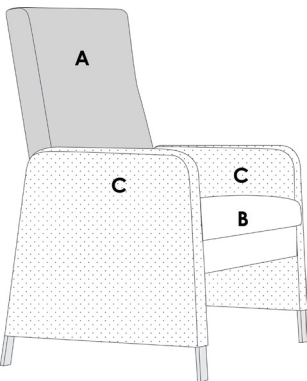
Elba 81 F
Half Arm
A 2 yard, B 1 yard, C 2 Yards



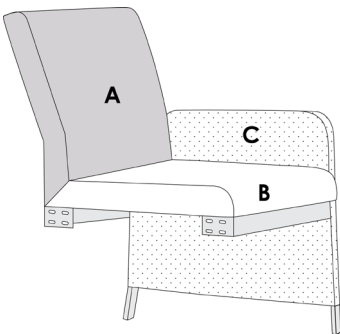
Elba 81 A
Half Arm
A 2 yard, B 1 yard, C 1 Yard



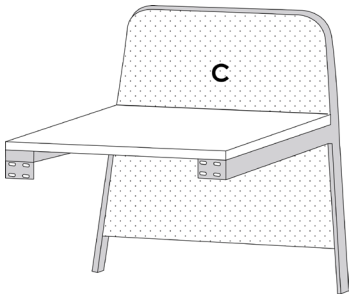
Elba 81 T
Half Arm
Table with C 1 Yard



Elba 91 F
Full Arm
A 2 yard, B 1 yard, C 2 Yards

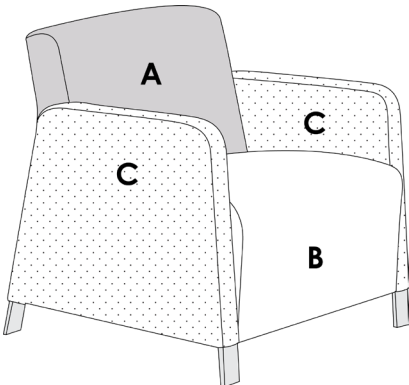


Elba 91 A
Full Arm
A 2 yard, B 1 yard, C 1 Yard



Elba 91 T
Full Arm
Table with C 1 Yard

ELLIS LOUNGE



ELLIS 1
A 2 yard, B 2 yard, C 2 Yards